

# Inspection

- On 6/20 we had inspection on both lines leading to the case sealing room. This will now be done just prior to the case sealer upstairs.
- The brown belts behind are the incline belts that take the full boxes upstairs to be weighed and sealed.



# Rework Palletizing

- Rework palletizing area shown that is being stacked off the decline conveyor.
  - Fabrication rework palletizing area
  - Ground Beef rework palletizing area



# Rework / Boxing CER



Boxing of the CER

- Picture on the left side shows the relationship between the rework area and the boxing of the CER
- Picture on the right side shows the actual boxing of the CER.

# ASRS areas



Catch Pans



Case Sealer

Key Switch to activate

Pressure Sensitive Mats

- Picture shows the catch pans installed in the Automation Sortation Retrieval System (ASRS)
- Picture shows the in feed conveyor to the case sealer, the switch to activate to Japan mode, and the pressure sensitive mats to ensure that the inspection is being done.